



BENZAEPRIIL HCL

Appearance	A white to off-white colour powder	Complies
Identification	IR	Complies
Loss on drying	Max 1.5%	0.2%
Purity	impurityA : $\leq 0.1\%$	< LOD
	impurityB : $\leq 0.3\%$	< LOD
	impurityC : $\leq 0.5\%$	0.07%
	impurityD : $\leq 0.2\%$	< LOD
	impurityE : $\leq 0.2\%$	< LOD
	impurityF : $\leq 0.2\%$	< LOD
	impurityG : $\leq 0.2\%$	0.06%
	Any other individual $\leq 0.3\%$ Total impurities $\leq 1.0\%$	0.05% 0.23%
Residue on ignition	Max 0.1%	0.05%
Heavy metals	Max 0.001%	Complies
Assay	96.0% - 102.0%	99.65%